Tool Changer/ Auto Type

Work load: 5 kg, 10 kg, 20 kg



Main plate

Tool plate



Robot hand tool automatic exchange

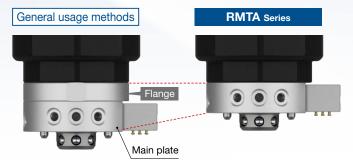
 Standards: ISO9409-1 compliant
Support for direct mounting on collaborative robots

Robot and end tool connection/ release

More compact as flanges are not required.

· [051/5 ·

Direct mounting on collaborative robots eliminates the need for flanges and reduces design labor







RMTA Series

Integrating the mounting groove of the tool holder

Reducing the design labor required to install the tool plate



High precision and high rigidity

Supports a work load of up to 20 kg

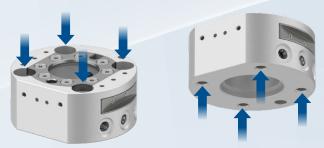
±0.01 mm (Position reproducibility)

17.4 N·m (10 kg carrying capacity)

Select the method used to install the tool plate.

Through hole mounting

Female thread mounting



Direct mounting to the tool I/O is possible with an M8 connector.



Work load: 5 kg, 10 kg, 20 kg

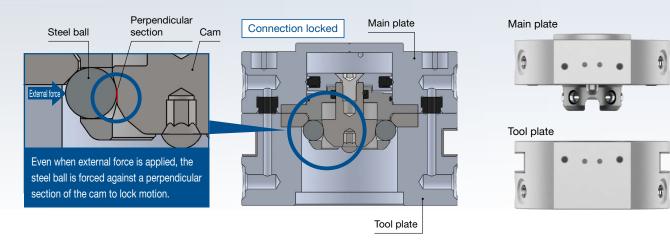
Allowable bending moment:

Drop prevention

Repeatability:

Drop prevention mechanism locks the actuator so parts remain locked in place even if air pressure drops.

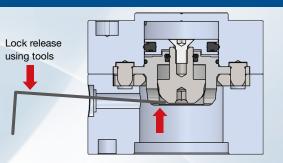
Uses a safety construction where the connection is not released even when an external force is applied



Tool Changer/Auto Type RMTA Series

Manual pilot port

The plate can be released in the event of an air pressure drop by inserting a tool into the manual operation port.

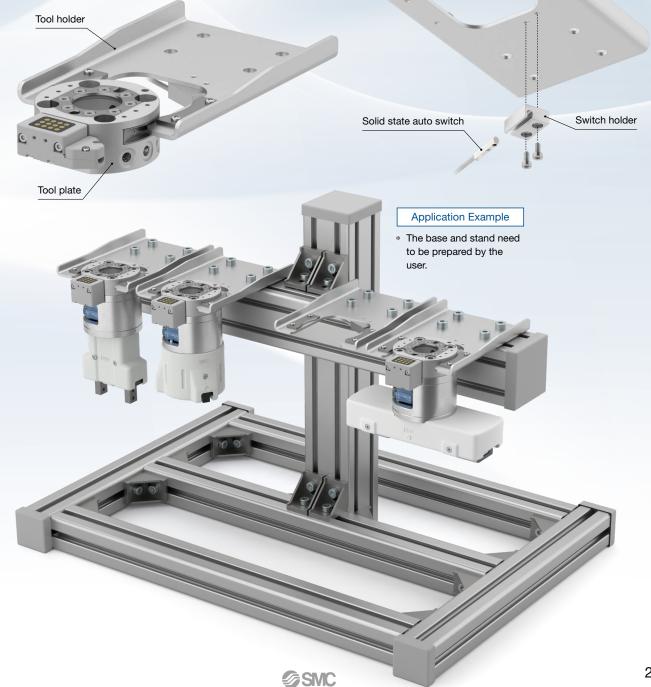




For the manual pilot port diameter, refer to the dimensions on pages 10 to 12.

Tool holder

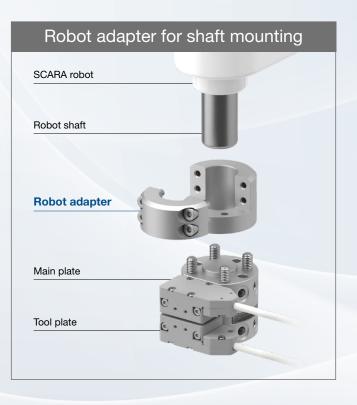
- A holder for installing a tool plate is available as standard. Options p. 15
- The auto switch can detect whether there is a tool plate or not.



Tool Changer/Auto Type RMTA Series

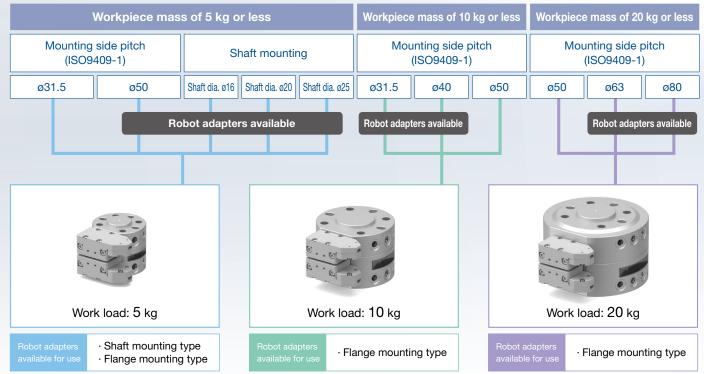
The robot adapter enables mounting to a wide range of robots.

Can also be used with the tool changer on shaft-mounted SCARA robots or robots with different flange mounting dimensions.





Robot Adapter Selection Table



can be viewed here.

Long Stroke Type

Related Products

Standard Type

Air Gripper for Collaborative Robots RMH Series

Gripper with tool changer all-in-one solution





RMHZ2 Series

3-Finger Type



RMHS3 Series

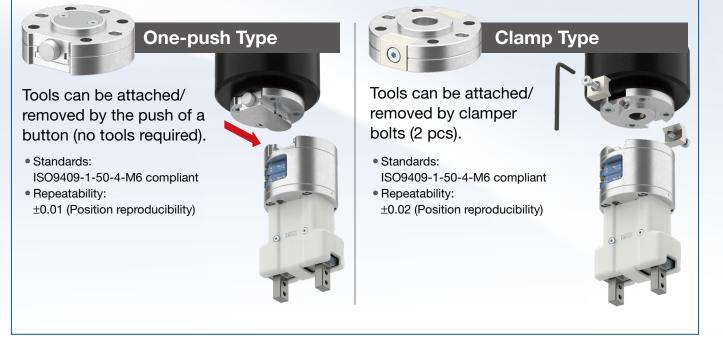
RMHF2 Series

Tool Changer Variations

We also offer the manual type tool changers.



More information can be viewed here



CONTENTS

Tool Changer/Auto Type RMTA Series







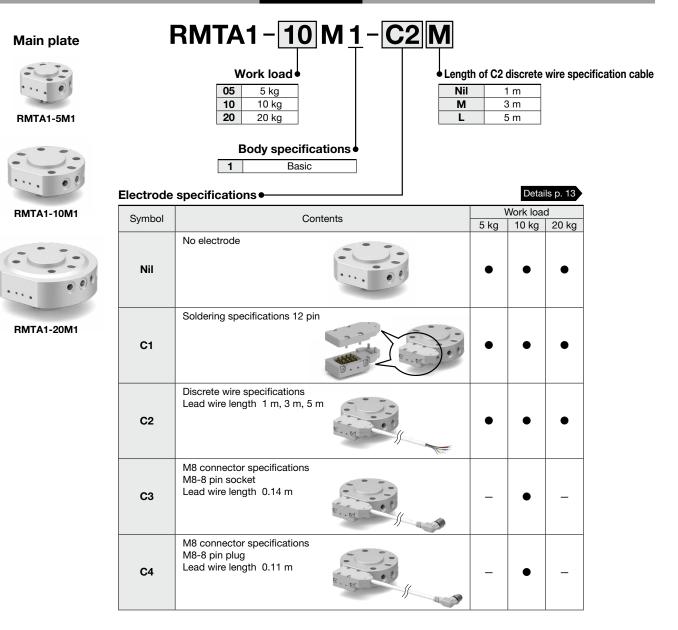
How to Order p. 7
Specifications p. 9
Model Selection
Dimensions p. 10
Options ····· p. 13
Connector p. 13
Tool Holder p. 15
Robot Adapter p. 17
Specific Product Precautions p. 19
Safety Instructions Back cover



Tool Changer/Auto Type **RMTA Series** Work load: 5 kg, 10 kg, 20 kg

RoHS

How to Order



The M8-8 pin connector can be directly mounted to the following collaborative robots.

Electro de enecificatione	Universal Robots	FANUC	YASKAWA Electric Corporation
Electrode specifications	UR⊡e series	CRX series	MOTOMAN-HC DTP series
C3 M8-8 pin socket			
Electrode specifications	Omron/Techman		
Electrode specifications	TM,TM⊡S series		
C4 M8-8 pin plug			

Tool Changer/Auto Type **RMTA** Series

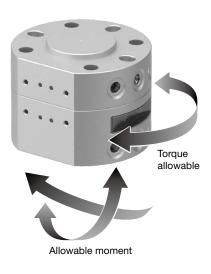
How to Order RMTA1-10T1-C2M Tool plate Work load Length of C2 discrete wire specification cable 05 5 kg Nil 1 m 10 10 kg 3 m Μ 20 RMTA1-5T 20 kg L 5 m Body specifications -RMTA1-10T Through hole mounting 1 RMTA1-20T Female thread mounting **Tool holder** . . . 2 Options p. 15

Γ

Electrode	specifications		Detai	ls p. 13		
Symbol	Contents	Work load				
Symbol	Contents	5 kg	10 kg	20 kg		
Nil	Without connector	•	•	•		
C1	Soldering specifications 12 pin	•	•	•		
C2	Discrete wire specifications Lead wire length 1 m, 3 m, 5 m	•	•	•		

RMTA Series

Specifications



	Series		RMTA05	RMTA10	RMTA20		
Work load	Oenes		5 kg	10 kg	20 kg		
			J Ky	0	20 Kg		
Fluid				Compressed air			
Action				Double acting			
Operating p	ressure range		0.3 to 0.7 MPa	0.2 to 0).7 MPa		
Withstand p	oressure			1.05 MPa			
Ambient an	d fluid temperatu	ires		0 to 60°C			
Recommended	d clearance before c	oupling*1	0.8 mm or less	1.0 mm or less	1.2 mm or less		
Repeatabilit	t y		±0.01 mm				
Combined a	xial force*2, *3		375 N	900 N	1500 N		
Allowable m	noment*3		4 N·m	18 N∙m	41 N∙m		
Torque allow	vable		13 N·m	39 N∙m	77 N∙m		
	Main plate		71 g	176 g	445 g		
Weight	Tool plate	T1	55 g	174 g	350 g		
	iooi piate	T2	59 g	183 g	355 g		
Number of ports			4	6	8		
Air port for tool Port size		M5 x 0.8					
Operating pressure range			–100 kPa to 0.7 MPa				
Electric	Electric Electrode capacity			2 A/1 interface			
contact Number of contact points				12			

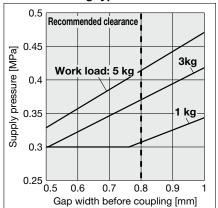
*1 Refer to page 19 for clearance before coupling. Check the detailed relationships among supply pressure, clearance before coupling, and work load by referring to the connection pressure graph below.

*2 This is the force applied in the direction of separation of the main plate and tool plate at which those plates in the connected state start to separate from each other.

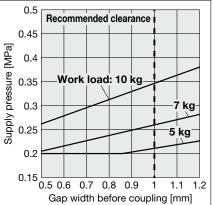
*3 The values shown are those when connected at 0.5 MPa, and will vary depending on the supply pressure.

Connection pressure

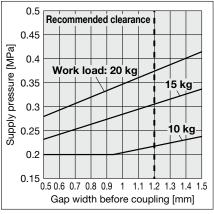
Work load: 5 kg type



Work load: 10 kg type

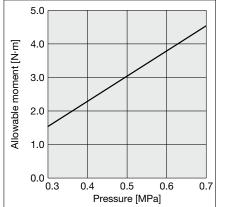


Work load: 20 kg type

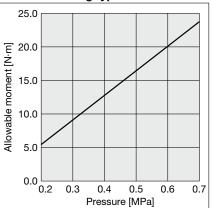


Allowable moment for supply pressure

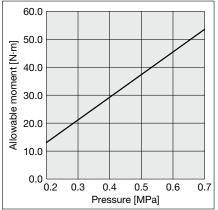
Work load: 5 kg type



Work load: 10 kg type



Work load: 20 kg type

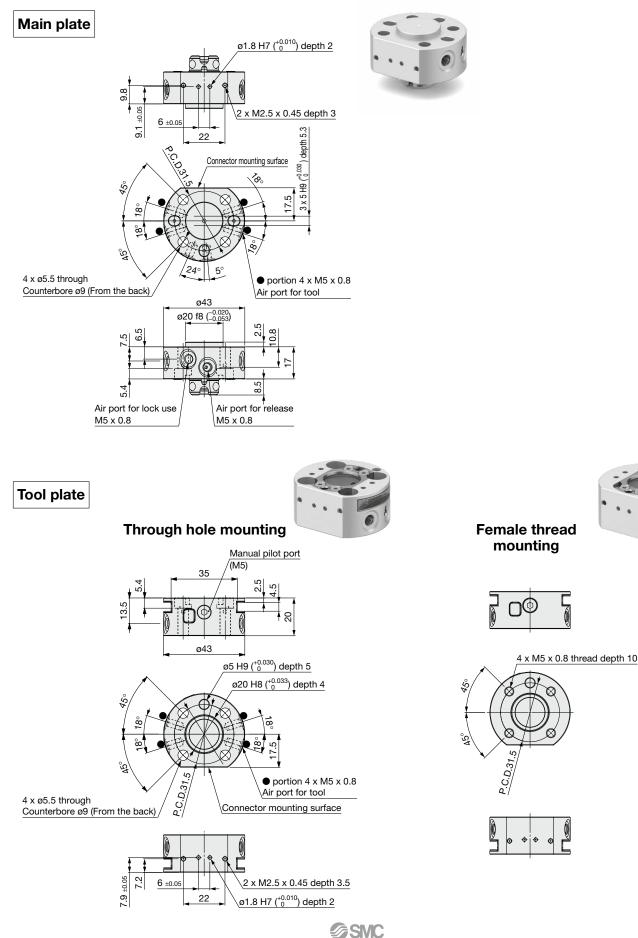


The connection pressure is a reference value. Use only after confirming the actual work load and the pressure at the clearance before coupling to ensure a secure coupling.
The allowable moment is a design value.



Dimensions

Work load 5 kg: RMTA1-05

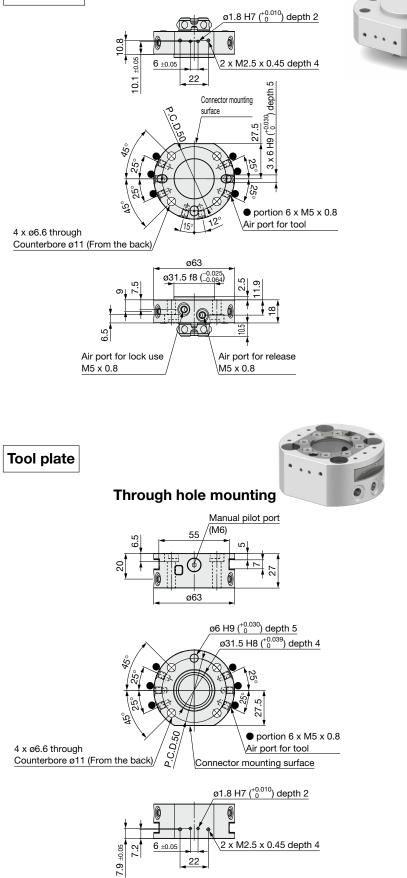


RMTA Series

Dimensions

Work load 10 kg: RMTA1-10

Main plate

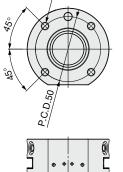




Female thread mounting

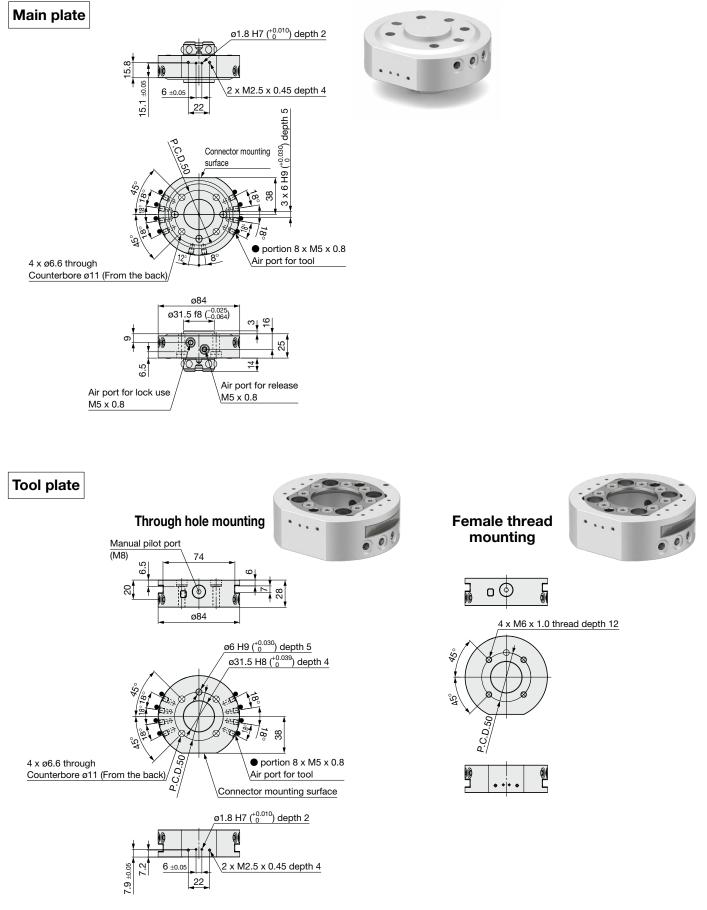


4 x M6 x 1.0 thread depth 12



Dimensions

Work load 20 kg: RMTA1-20



RMTA Series **Options: Connector**

Μ Т

RMTA1-MC2M

Main plate

Tool plate

How to Order



RMTA1-MC



RMTA1-TC

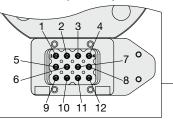
Specifications

Rated curre	nt	2 A/1 interface		
Number of e	electrodes	12 pcs.		
Waight	Main plate side	50 g		
Weight	Tool plate side	50 g		

Wiring

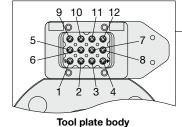
Soldering specifications: Pin assignment

Main plate body





Main plate side





Discrete wire specifications: Circuit diagram



Mounting body Length discrete wire specification cable

Nil	1 m
М	3 m
L	5 m

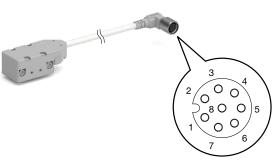
* Refer to page 14 for details.

Electrode specifications

Symbol Contents Soldering specifications 12 pin C1 PL Discrete wire specifications e.... C2 Lead wire length 1 m, 3 m, 5 m M8 connector specifications M8-8 pin socket СЗ Lead wire length 0.14 m M8 connector specifications M8-8 pin plug C4 Lead wire length 0.11 m e. . et 11

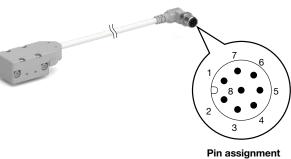
C3 and C4 can be selected only for RMTA1-M

M8 connector specifications M8-8 pin socket: Pin assignment

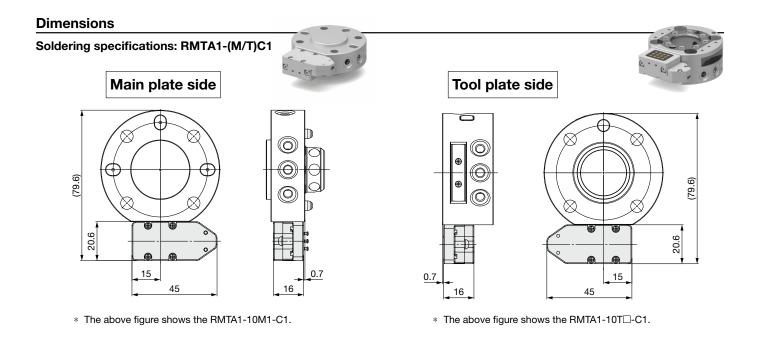


Pin assignment

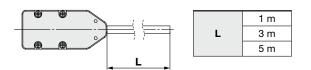
M8 connector specifications M8-8 pin plug: Pin assignment



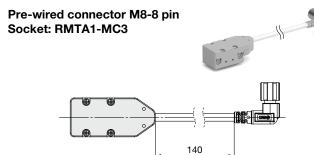
Options: Connector **RMTA** Series

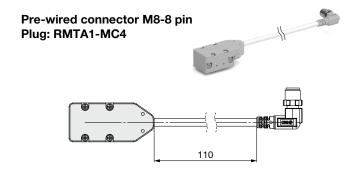


Discrete wire specifications: RMTA1-(M/T)C2









RMTA Series **Options: Tool Holder**

20

How to Order



R	RN	ITA1-1	0	S1	1
Tool	cha	inger work load	,	Switc	h
	05	5 kg		Nil	
	10	10 kg		Α	

20 kg

h holder None With switch holder Α

M9N

Auto switch type

Nil Without auto switch M9 Solid state auto switch

For applicable auto switches, refer to the table below.

		El estrá est	light		Load volt		Load voltage Auto switch model L		Lead wire length [m]				Durand										
Туре	Special function	Electrical entry	Indicator	Wiring (Output)	D	C	AC	Perpendicular	In-line	0.5 (Nil)	1 (M)	3 (L)	5 (Z)	Pre-wired connector	Applica	ble load							
0				3-wire (NPN)		5 V, 12 V		M9NV	M9N	•			0	0	IC								
auto				3-wire (PNP)	3-wire (PNP) 2-wire) 12 V	P) 12 V	ire (PNP) wire 12 V	re (PNP)	12 V	5 V, 12 V	5 0, 12 0	5 0, 12 0		M9PV	M9P	•		•	0	0	circuit	
tch at		Customer	V	2-wire							04.14	24.14	12 V		M9BV	M9B	•		•	0	0	_	Relay,
Solid state a switch	Dia una antia du alla atiana	Grommet	Yes	3-wire (NPN)		5 V. 12 V	_	M9NWV	M9NW	•		•	0	0	IC	PLC							
olid	Diagnostic indication (2-color indicator)			3-wire (PNP)		5 V, 12 V		M9PWV	M9PW	•		•	0	0	circuit								
Ň				2-wire		12 V		M9BWV	M9BW	•			0	0	_								
* Sol	* Solid state auto switches marked with a "O" are produced upon receipt * Lead wire length symbols: 0.5 m																						

ed upon receipt of order.

Auto switches are shipped together with the product but do not come assembled.

Lead wire length symbols:

1 m······ M (Example) M9NWM

3 m······ L (Example) M9NWL 5 m······Z (Example) M9NWZ

Application Example

· Detect holder attachment with the auto switch



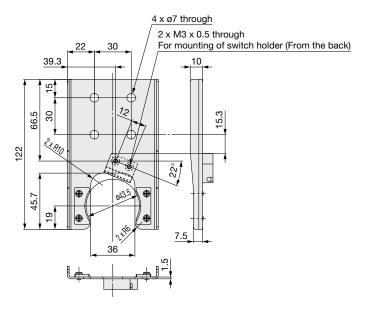


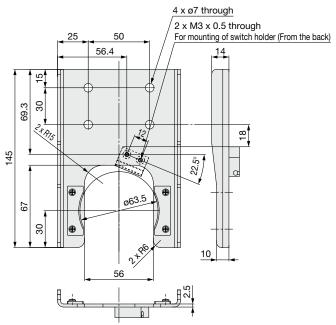
* The base and stand need to be prepared by the user.

Holder for a tool changer work load of 10 kg

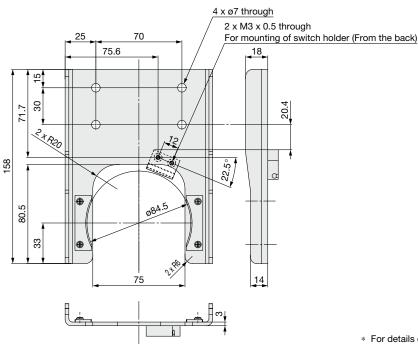
Dimensions

Holder for a tool changer work load of 5 kg





Holder for a tool changer work load of 20 kg

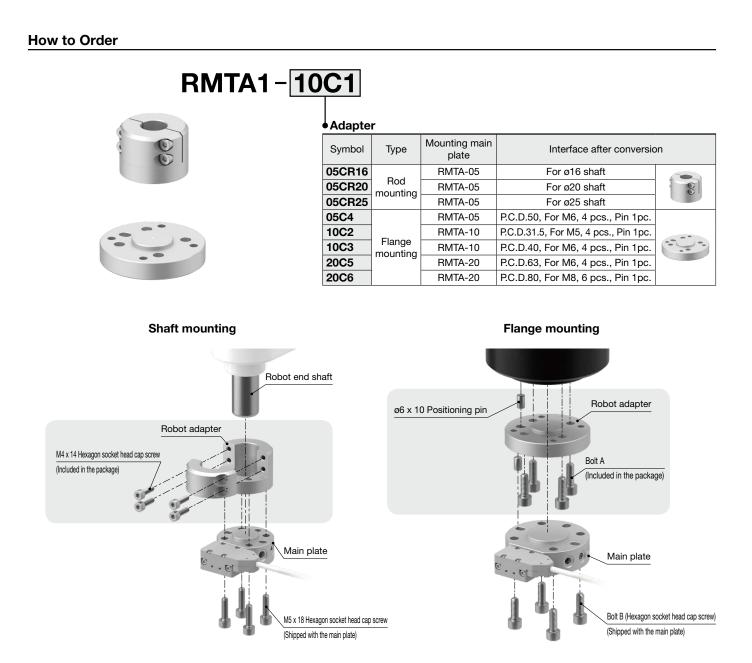


 \ast For details on mounting the switch holder, refer to page 20.

RMTA Series **Options: Robot Adapter**

Robot Adapter

Use the robot adapter to use the tool changer on shaft-mounted SCARA robots or robots with different mounting dimensions.



Flange Mounting Hexagon Socket Head Cap Screw Size Chart

Main plate	RMTA	RMTA1-05M1 RMTA1-10M1			RMTA1-20M1				
Robot adapter	Bolt A	Bolt B	Bolt A	Bolt B	Bolt A	Bolt B			
RMTA1-05C4	M6 x 12	M5 x 18	_	_	_	_			
RMTA1-10C2	_	-	M5 x 8	M6 x 16	M5 x 8	M6 x 25			
RMTA1-10C3	_	_	M6 x 12	M6 x 16	M6 x 12	M6 x 25			
RMTA1-10C5	_	-	M6 x 12	M6 x 16	M6 x 12	M6 x 25			
RMTA1-10C6	_	-	M8 x 14	M6 x 16	M8 x 14	M6 x 25			
17									

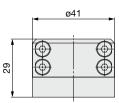


Options: Robot Adapter **RMTA** Series

Dimensions

Robot adapter for shaft RMTA1-05CR16 RMTA1-05CR20 RMTA1-05CR25





4 x M5 x 0.8 thread depth 10 P.C.D.31.5 90° evenly distributed



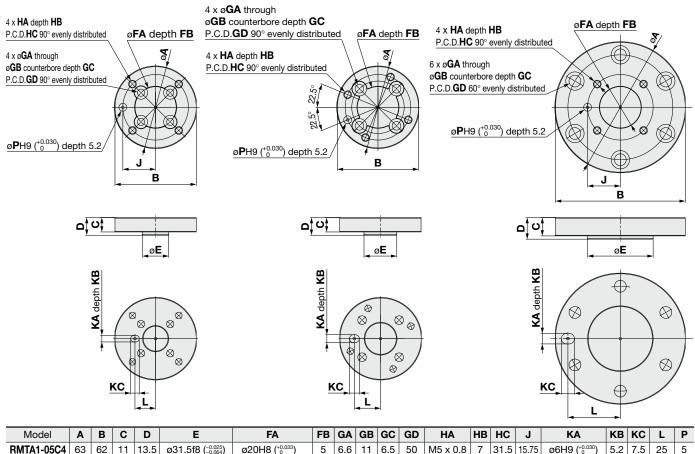
Robot	adap	ter f	or fla	nae
	aaap		0a	

RMTA1-05C4 RMTA1-10C2

RMTA1-10C3 RMTA1-20C5

Model	øD
RMTA1-05CR16	16
RMTA1-05CR20	20
RMTA1-05CR25	25

RMTA1-20C6



Model	A	В	С	D	E	FA	FB	GA	GB	GC	GD	HA	HB	НС	J	KA	KB	кс	L	Ρ
RMTA1-05C4	63	62	11	13.5	ø31.5f8 (^{-0.025})	ø20H8 (^{+0.033})	5	6.6	11	6.5	50	M5 x 0.8	7	31.5	15.75	ø6H9 (^{+0.030})	5.2	7.5	25	5
RMTA1-10C2	63	62	11	13.5	ø20f8 (^{-0.020})	ø31.5H8 (^{+0.039})	3	5.5	10	8.4	31.5	M6 x 1	8	50	25	ø5H9 (+0.030)	5.2	6.5	15.75	6
RMTA1-10C3	63	62	11	13.5	ø25f8 (^{-0.020})	ø31.5H8 (^{+0.039})	3	6.6	11	6.5	40	M6 x 1	8	50	—	ø6H9 (^{+0.030})	5.2	7.5	20	6
RMTA1-20C5	84	83	11	13.5	ø40f8 (^{-0.025})	ø31.5H8 (^{+0.039})	3	6.6	11	6.5	63	M6 x 1	8	50	—	ø6H9 (^{+0.030})	5.2	7.5	31.5	6
RMTA1-20C6	100	99	14	16.5	ø50f8 (^{-0.025})	ø31.5H8 (^{+0.039})	5	9	14	8	80	M6 x 1	8	50	25	ø8H9 (+0.036)	7.5	10	40	6





RMTA Series Specific Product Precautions 1

Be sure to read this before handling the products. Refer to the back cover for safety instructions. For air gripper and auto switch precautions, refer to the "Handling Precautions for SMC Products" and the "Operation Manual" on the SMC website: https://www.smcworld.com

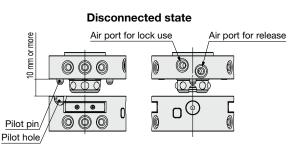
Connection/Disconnection Method

Connection method

- 1. Supply compressed air to the air port for release.
- 2. Align the main plate with the tool plate, and then insert the pilot pin into the pilot hole.
- 3. Adjust the t dimensions until they match the values in Table 1.
- 4. Supply compressed air to the air port for lock use while simultaneously releasing compressed air from the air port for release.

Disconnection method

- 1. Supply compressed air to the air port for release while simultaneously releasing compressed air from the air port for lock use.
- 2. Raise the main plate 10 mm or more.



Connected state

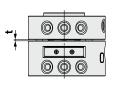


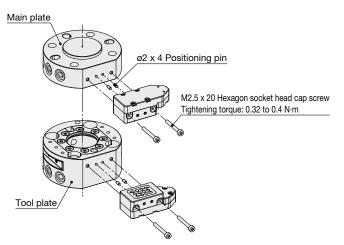
Table 1. Clearance amount at time of recommended connection*1

	t
5 kg	0.8 mm
10 kg	1 mm
20 kg	1.2 mm

- *1 The smaller the clearance, the lower the supply pressure required during connection to provide a stable operation.
- \cdot Confirm the connection clearance and operating pressure for the intended application, and verify that the connection is actually secure before use.

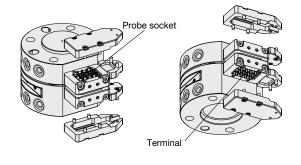
Connector Mounting

When mounting the connector later, or replacing the connector, mount the connector as shown in the diagram below.



Piping/Wiring

- 1. Use SMC compact One-touch fittings, one-touch mini (M5), or miniature fittings (M5). Thoroughly flush out the connection piping, taking care to prevent any debris or machining chips from entering the device.
- 2. For the wiring in the soldering specifications, solder connections to the probe socket of the main plate and the terminal of the tool plate. It is recommended that you insulated connected components with heat-shrinkable tube, or something similar.
- 3. Take care to avoid applying an external force, such as tension or twisting, to the piping or wiring.





RMTA Series Specific Product Precautions 2

Be sure to read this before handling the products. Refer to the back cover for safety instructions. For air gripper and auto switch precautions, refer to the "Handling Precautions for SMC Products" and the "Operation Manual" on the SMC website: https://www.smcworld.com

Maintenance (Cleaning)

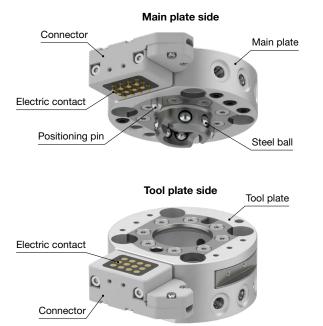
1. Cleaning of main plate and tool plate

If this product is used while wear particles, dirt, foreign matter, or other substance is adhered on the main plate, tool plate positioning pin, steel ball, or seating surface, an operation failure or air leakage may be caused. Perform regular cleaning, including wiping off any dirt and other grime. For details, refer to the operation manual.

2. Cleaning of connector

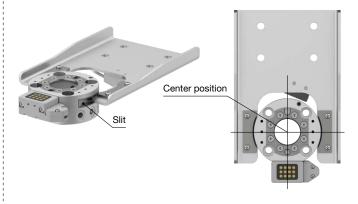
When dirt adheres to the electric contact, conduction between contacts becomes unlikely to occur.

Perform regular cleaning, including wiping off any dirt and other grime. For details, refer to the operation manual.



How to Use the Tool Holder

Use the slit on the body of the device to set the main plate to the tool holder. Release the main plate connection at the center of the set position.



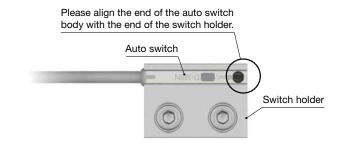
How to Mount the Switch Holder



Tightening torque: 0.57 to 0.69 N·m

Guideline for the fixed position of the auto switch

Check whether the auto switch is reacting in your operating environment, making minor adjustments as necessary.





These safety instructions are intended to prevent hazardous situations and/or equipment damage. These instructions indicate the level of potential hazard with the labels of "Caution," "Warning" or "Danger." They are all important notes for safety and must be followed in addition to International Standards (ISO/IEC)*1), and other safety regulations.

н

Danger : Danger indicates a hazard with a high level of risk which, if not avoided, will result in death or serious injury. Marning: Warning indicates a hazard with a medium level of risk which, if not avoided, could result in death or serious injury.

Caution: Caution indicates a hazard with a low level of risk which, if not avoided, could result in minor or moderate injury.

A Warning

1. The compatibility of the product is the responsibility of the person who designs the equipment or decides its specifications.

Since the product specified here is used under various operating conditions, its compatibility with specific equipment must be decided by the person who designs the equipment or decides its specifications based on necessary analysis and test results. The expected performance and safety assurance of the equipment will be the responsibility of the person who has determined its compatibility with the product. This person should also continuously review all specifications of the product referring to its latest catalog information, with a view to giving due consideration to any possibility of equipment failure when configuring the equipment.

2. Only personnel with appropriate training should operate machinery and equipment.

The product specified here may become unsafe if handled incorrectly. The assembly, operation and maintenance of machines or equipment including our products must be performed by an operator who is appropriately trained and experienced.

- 3. Do not service or attempt to remove product and machinery/ equipment until safety is confirmed.
 - 1. The inspection and maintenance of machinery/equipment should only be performed after measures to prevent falling or runaway of the driven objects have been confirmed.
 - 2. When the product is to be removed, confirm that the safety measures as mentioned above are implemented and the power from any appropriate source is cut, and read and understand the specific product precautions of all relevant products carefully.
 - 3. Before machinery/equipment is restarted, take measures to prevent unexpected operation and malfunction.
- 4. SMC products cannot be used beyond their specifications. They are not developed, designed, and manufactured to be used under the following conditions or environments. Use under such conditions or environments is not allowed.
 - 1. Conditions and environments outside of the given specifications, or use outdoors or in a place exposed to direct sunlight.
 - 2. Use for nuclear power, railways, aviation, space equipment, ships, vehicles, military application, equipment affecting human life, body, and property, combustion equipment, entertainment equipment, emergency shut-off circuits, press clutches, brake circuits, safety equipment, etc., and use for applications that do not conform to standard specifications such as catalogs and operation manuals.
 - 3. Use for interlock circuits, except for use with double interlock such as installing a mechanical protection function in case of failure. Please periodically inspect the product to confirm that the product is operating properly.

*1) ISO 4414: Pneumatic fluid power - General rules and safety requirements for systems and their components ISO 4413: Hydraulic fluid power - General rules and safety requirements for systems and their components IEC 60204-1: Safety of machinery - Electrical equipment of machines - Part 1: General requirements ISO 10218-1: Robots and robotic devices - Safety requirements for industrial robots - Part 1: Robots etc.

SMC develops, designs, and manufactures products to be used for automatic control equipment, and provides them for peaceful use in manufacturing industries.

Use in non-manufacturing industries is not allowed.

Products SMC manufactures and sells cannot be used for the purpose of transactions or certification specified in the Measurement Act of each country. The new Measurement Act prohibits use of any unit other than SI units in Japan.

Limited warranty and Disclaimer/ Compliance Requirements

The product used is subject to the following "Limited warranty and Disclaimer" and "Compliance Requirements".

Read and accept them before using the product.

Limited warranty and Disclaimer

- 1. The warranty period of the product is 1 year in service or 1.5 years after the product is delivered, whichever is first.*2) Also, the product may have specified durability, running distance or replacement parts. Please consult your nearest sales branch.
- 2. For any failure or damage reported within the warranty period which is clearly our responsibility, a replacement product or necessary parts will be provided. This limited warranty applies only to our product independently, and not to any other damage incurred due to the failure of the product.
- 3. Prior to using SMC products, please read and understand the warranty terms and disclaimers noted in the specified catalog for the particular products.
 - *2) Suction cups (Vacuum pads) are excluded from this 1 year warranty. A suction cup (vacuum pad) is a consumable part, so it is warranted for a year after it is delivered.

Also, even within the warranty period, the wear of a product due to the use of the suction cup (vacuum pad) or failure due to the deterioration of rubber material are not allowed by the limited warranty.

Compliance Requirements

- 1. The use of SMC products with production equipment for the manufacture of weapons of mass destruction (WMD) or any other weapon is strictly prohibited.
- 2. The exports of SMC products or technology from one country to another are governed by the relevant security laws and regulations of the countries involved in the transaction. Prior to the shipment of a SMC product to another country, assure that all local rules governing that export are known and followed.

A Safety Instructions Be sure to read the "Handling Precautions for SMC Products" (M-E03-3) and "Operation Manual" before use.

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