# Magnetically Coupled Rodless Cylinder Basic Type New

Ø6, Ø10, Ø15, Ø20, Ø25, Ø32, Ø40, Ø50, Ø63



# Lightweight

The product weight has been reduced through re-designing of the body and head cover shapes and employment of magnetic coupling.



Compared with the existing CY3B series model, ø32, 100 mm stroke

**Head cover** 

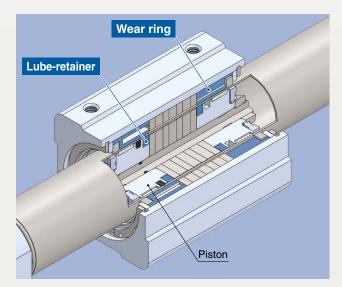


# Improved Iubrication.....

A **Lube-retainer** is installed to support lubrication retention on the piston and to ensure a lubrication film. (Bore size: ø15 to ø63)

# Stable operation

Lengthening of the **wear ring** on the body side by, 30% at maximum, helps to achieve smooth movement.



The specifications, magnet holding force, and mounting dimensions are the same as those of the existing CY3B series model.

CY3B Series



#### **Series Variations**

							Sta	anda	rd str	oke [n	nm]						Piston		Mounting	Magnet
Series	Bore size	50	100	150	200	250	300	350	400	450	500	600	700	800	900	1000	speed	Cushion	orientation	holding force
Basic type	6		•	•	•	+	+	+	+	+	+	+	+	+	+					19.6 N
	10		•	•	+	+	+	+	+	+	+	+	+	+	+					53.9 N
	15		•	•	+	+	+	•	+	+	•	+	+	+	+		50 to 500 Rubber mm/s bumper	Horizontal Inclined 3 Vertical	137 N	
	20		+	•	+	+	+	+	+	+	•	+	+	•	+				231 N	
	25		•	•	+	+	•	•	+	+	•	+	•	•	+				363 N	
	32		•	•	+	•	•	•	+	+	•	•	•	•					588 N	
	40			•	+	•	•	•	+	+		•	+	•	+	•				922 N
	50		•	+	+	•	+	+	+	+	+	+	+	+	+					1471
	63		+	•	•	•	+	•	•	•	•	+	•	•	+	•				2256



Model Selection	 p. 2
How to Order ·····	 p. 6
Specifications	 p. 6
Dimensions	 p. 8

### **Related Products**

#### **Deceleration Controller DAS Series**





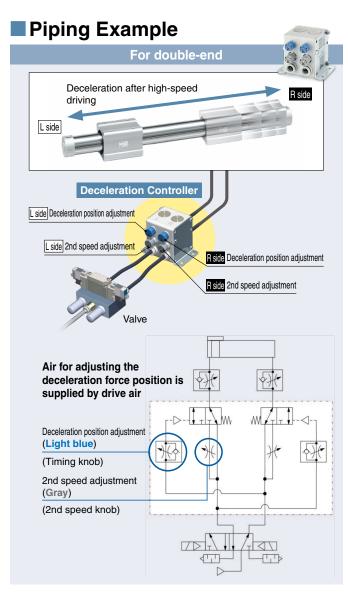
2-speed control reduces cycle time Allows for the impact relaxation of the stroke end

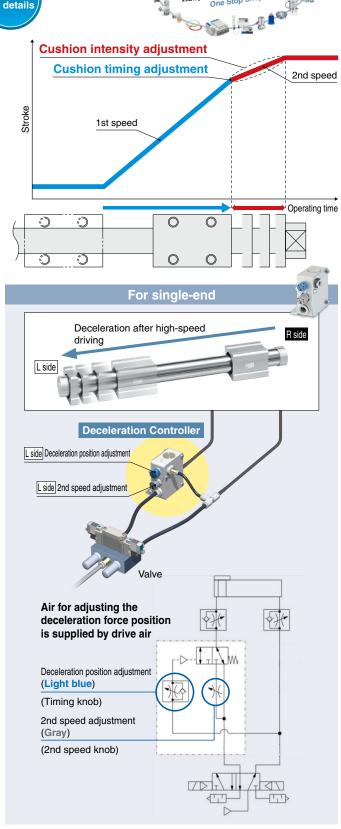
Allows for the 2-speed control of cylinders

The deceleration position (cushion timing) and

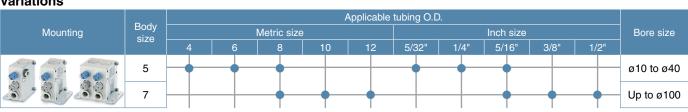
2nd speed (cushion intensity)

can be adjusted.



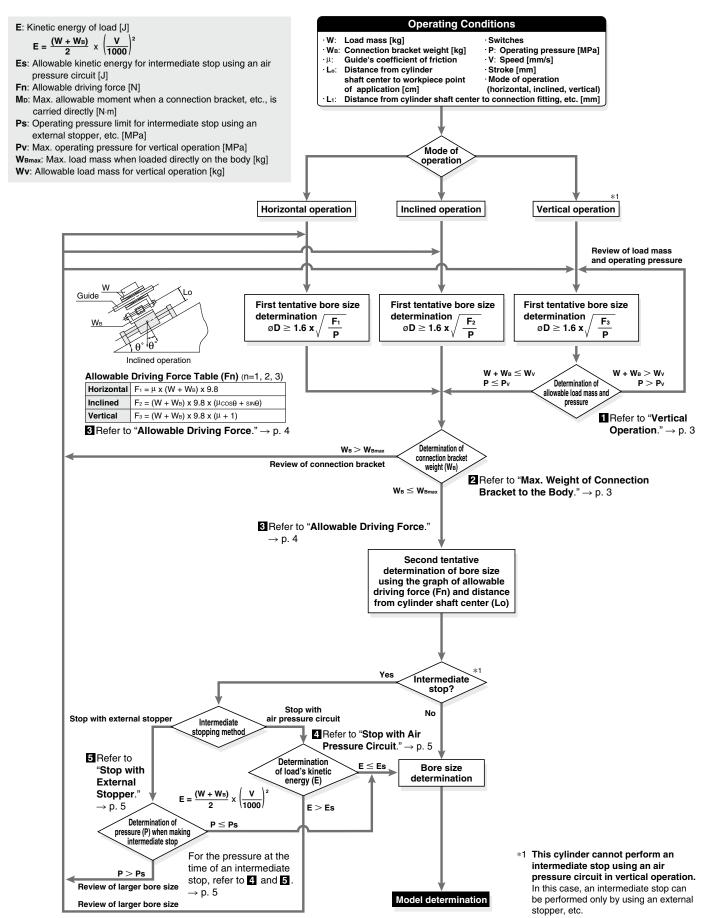


#### **Variations**





# CY3B Series Model Selection

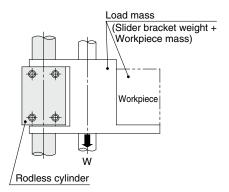


### 1 Vertical Operation

It is recommended that the load is guided by a ball type bearing (linear guide, etc.). If a slide bearing is used, sliding resistance increases due to the load mass and moment, which may cause malfunctions.

When the cylinder is mounted vertically or on an angle, be sure to use an external stopper, etc., for positioning.

In addition, as the slider may move downward toward the stroke end due to its self-weight or the mass of the workpiece, use an external stopper, etc., for positioning if accurate positioning is required.

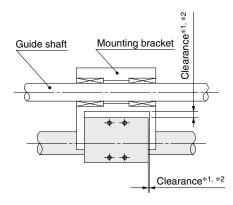


Bore size [mm]	Model	Allowable load mass (Wv) [kg]	Max. operating pressure (Pv) [MPa]
6	CY3B6	1.0	0.55
10	CY3B10	2.7	0.55
15	CY3B15	7.0	0.65
20	CY3B20	11.0	0.65
25	CY3B25	18.5	0.65
32	CY3B32	30.0	0.65
40	CY3B40	47.0	0.65
50	CY3B50	75.0	0.65
63	CY3B63	115.0	0.65

 Use caution, as there is a danger of breaking the magnetic coupling if operated above the max. operating pressure.

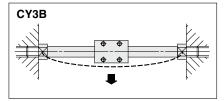
#### **Cylinder Self-Weight Deflection**

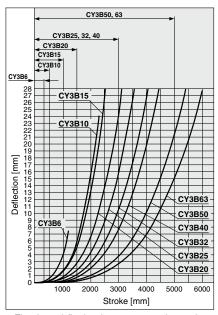
When the cylinder is mounted horizontally, deflection appears due to its self-weight as shown in the data, and the longer the stroke is, the greater the amount of variation in the shaft center. Therefore, a connection method should be considered which can assimilate this deflection.



- \*1 According to the self-weight deflection in the figure on the right, provide clearance so that the cylinder does not touch the mounting surface or the load, etc., and is able to operate smoothly within the min. operating pressure range for a full stroke. For more information, refer to the Operation Manual.
- \*2 The amount of deflection differs from the CY1B. Adjust the clearance value by referring to the self-weight deflection as shown in the table on the right.

When the CY1B is replaced with the CY3B, install a cylinder after confirming a full stroke and clearance are allowed.





\* The above deflection data represent values at the time when the external sliding part moves to the middle of the stroke.

### 2 Max. Weight of Connection Bracket to the Body

The CY3B series is guided by an external axis (such as a linear guide) without directly mounting the load. When designing a metal bracket to connect the load, make sure that its weight will not exceed the value in the table on the right.

(For connection methods, refer to the Operation Manual.)

#### Max. Connection Bracket Weight

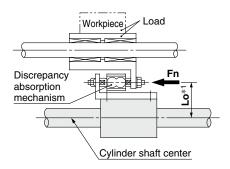
Model	Max. connection bracket weight (WBmax) [kg]
CY3B6	0.2
CY3B10	0.4
CY3B15	1.0
CY3B20	1.1
CY3B25	1.2
CY3B32	1.5
CY3B40	2.0
CY3B50	2.5
CY3B63	3.0



# 3 Allowable Driving Force

#### Selection procedure

- 1. Find the drive resisting force **Fn** [N] when moving the load horizontally.
- 2. Find the distance Lo [cm] from the point of the load where driving force is applied, to the center of the cylinder shaft.
- 3. Select the bore size from Lo and Fn, based on data (A).



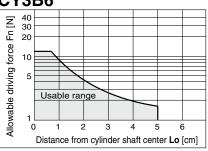
#### Selection example

Given a load drive resisting force of Fn = 100 [N] and a distance from the cylinder shaft center to the load application point of Lo = 8 cm, find the intersection point by extending upward from the horizontal axis of data (A) where the distance from the shaft center is 8 cm, and then extending to the side, find the allowable driving force on the vertical axis.

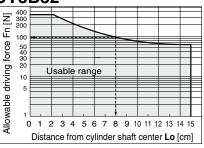
moment working point between the cylinder and

#### <Data (A): Distance from cylinder shaft center —— Allowable driving force>

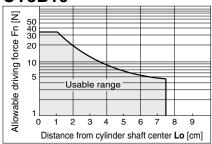
#### **CY3B6** 40 30 Fn N 20 driving force 10 Usable range



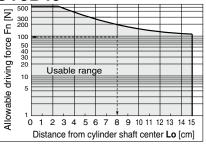
## **CY3B32**



#### CY3B10



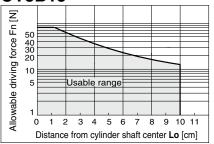
#### **CY3B40**



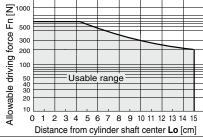
Models suitable in satisfying the requirement of 100 [N] are the CY3B32 or CY3B40.

\*1 The Lo point from the cylinder shaft center is the the load section.

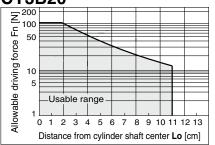
#### CY3B15



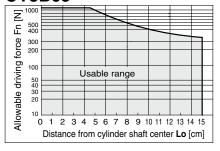
#### **CY3B50**



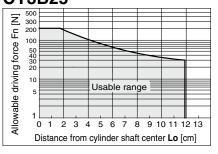
#### CY3B20



#### **CY3B63**



#### **CY3B25**



### **Intermediate Stop**

#### 4 Stop with Air Pressure Circuit

When performing an intermediate stop of a load using an air pressure circuit, operate at or below the kinetic energy shown in the table on the right. Use caution, as operation when exceeding the allowable value can result in breaking of the magnetic coupling.

When the cylinder is operated at full stroke without an external stopper, a similar condition may result. Therefore, use the product with the kinetic energy shown in the table on the right or below. When an intermediate stop is performed by means of an air pressure circuit, the body stopping accuracy is not high. If a high stopping accuracy is required, consider positioning with an external stopper.

For vertical actuation, intermediate stop with a pneumatic circuit is not possible. In this case as well, consider the intermediate stop method using an external stopper.

(Reference values)

Bore size [mm]	Model	Allowable kinetic energy for intermediate stop (Es) [J]
6	CY3B6	0.007
10	CY3B10	0.03
15	CY3B15	0.13
20	CY3B20	0.24
25	CY3B25	0.45
32	CY3B32	0.88
40	CY3B40	1.53
50	CY3B50	3.12
63	CY3B63	5.07

#### 5 Stop with External Stopper

#### Intermediate stopping of load with an external stopper, etc.

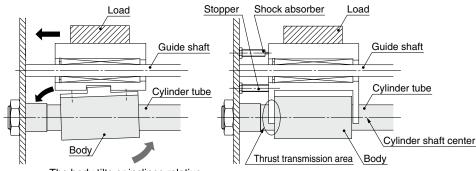
When stopping a load in mid-stroke using an external stopper, etc., operate within the operating pressure limits shown in the table on the right. Use caution, as operation at a pressure exceeding these limits can result in breaking of the magnetic coupling.

Bore size [mm]	Model	Operating pressure limit for intermediate stop (Ps) [MPa]
6	CY3B6	0.55
10	CY3B10	0.55
15	CY3B15	0.65
20	CY3B20	0.65
25	CY3B25	0.65
32	CY3B32	0.65
40	CY3B40	0.65
50	CY3B50	0.65
63	CY3B63	0.65

#### Stroke End Stopping Method

When stopping a load having a large inertial force at the stroke end, tilting of the body and damage to the bearings and cylinder tube may occur. (Refer to Fig. 1.)

As shown in Fig. 2, a shock absorber should be used together with the stopper, and thrust should also be transmitted from the center of the body so that tilting will not occur.



The body tilts or inclines relative to the cylinder tube.

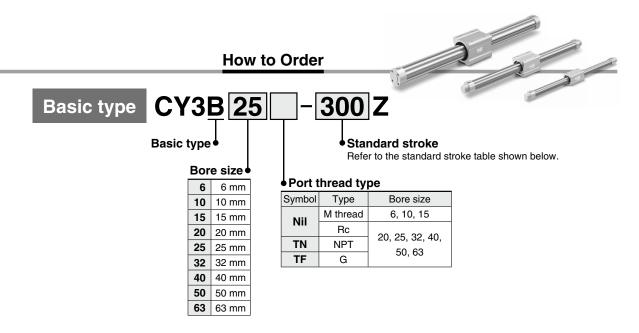
Do not allow the body to tilt or to be in an incline relative to the cylinder tube.

Fig. 1 Fig. 2

# **Magnetically Coupled Rodless Cylinder Basic Type**

# CY3B Series

Ø6, Ø10, Ø15, Ø20, Ø25, Ø32, Ø40, Ø50, Ø63



#### **Standard Strokes**

#### Symbol

Rubber bumper (Magnet type)





#### Made to Order

Click here for details

Symbol	Specifications
-XB6	Head resistant cylinder (-10 to 150°C)
-XB9	Low-speed cylinder (15 to 50 mm/s)
-XB11	Long stroke type
-XB13	Low-speed cylinder (7 to 50 mm/s)
-XC24	With magnetic shielding plate
-XC57	With floating joint

For clean specifications, refer to the **Web Catalog**.



# Made to Order: Individual Specifications (For details, refer to pages 8-1 to 8-3.)

Symbol	Specifications
-X116	Hydro specifications
-X132	Air supply port relocated in axial direction
-X160	High speed specifications
-X168	Helical insert thread specifications
-X206	Added mounting tap positions for slider
-X210	Non-lubricated exterior specifications
-X322	Outside of cylinder tube with hard chrome plated
-X324	Non-lubricated exterior specifications (with dust seal)

Bore size [mm]	Standard stroke [mm]	Manufacturable stroke [mm]		
6	50, 100, 150, 200	20 to 300		
10	50, 100, 150, 200, 250, 300	20 to 500		
15	50, 100, 150, 200, 250, 300, 350, 400, 450, 500	20 to 1000		
20	100 150 000 050 000 050 100	25 to 1500		
25 32	100, 150, 200, 250, 300, 350, 400, 450, 500, 600, 700, 800	25 to 3000		
40	400 450 000 050 000 050 400	25 to 3000		
50 63	100, 150, 200, 250, 300, 350, 400, 450, 500, 600, 700, 800, 900, 1000	40 to 5000		

- \* Long stroke type (XB11) applies to the strokes exceeding 2000 mm.
- \* The longer the stroke, the larger the amount of deflection in a cylinder tube. Pay attention to the mounting bracket and clearance value.
- \* Intermediate stroke is available in 1 mm increments.

#### **Specifications**

Bore size [mm]	6	10	15	20	25	32	40	50	63
Fluid					Air				
Proof pressure	1.05 MPa								
Max. operating pressure*1	0.7 MPa								
Min. operating pressure	0.16	0.16	0.16	0.16	0.15	0.14	0.12	0.12	0.12
Ambient and fluid temperatures			-	10 to 60	°C (No	freezin	g)		
Piston speed				50 to 500 mm/s					
Cushion		Rubber bumper							
Lubrication	Not required (Non-lube)								
Stroke length tolerance [mm]	0	to 250	st: +1.0, 2	t: +1.0, 251 to 1000 st: +1.4, 1001 st or more: +1.8					.8
Mounting orientation			Horizontal, Inclined, Vertical						
Mounting nut (2 pcs.)	Standard equipment (Accessory)								
Magnet holding force [N]	19.6	53.9	137	231	363	588	922	1471	2256

<sup>\*1</sup> Note that to perform an intermediate stop with an external stopper, the required operating pressure limit is the pressure explained in "Stop with External Stopper" on page 5.

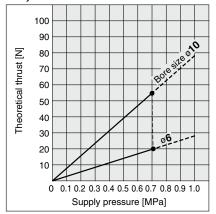


# CY3B Series

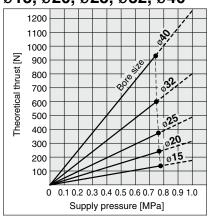
#### **Theoretical Cylinder Thrust**

⚠ Caution When calculating the actual thrust, design should consider the min. operating pressure.

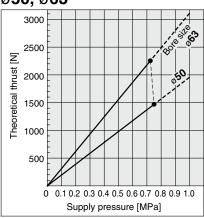
ø6, ø10



Ø15, Ø20, Ø25, Ø32, Ø40



ø**50**, ø**63** 



#### Weight

Unit: kg 40 50 63 Bore size [mm] 6 10 15 20 25 32 Basic weight (at 0 st) 0.039 0.080 0.228 0.344 0.591 1.06 1.80 3.04 4.70 0.020 0.033 0.040 0.077 0.096 Additional weight per 50 mm of stroke 0.004 0.014 0.015 0.023

Calculation method/Example: CY3B32-500Z

Basic weight ......1.06 kg

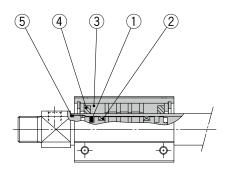
Additional weight ..... 0.033/50 st 1.06 +

Cylinder stroke ..... 500 st

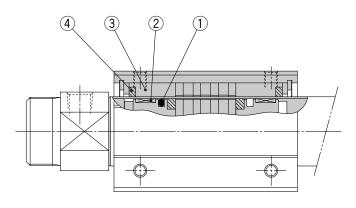
 $1.06 + 0.033 \times 500 \div 50 = 1.39 \text{ kg}$ 

#### **Replacement Parts: Seal Kit**

#### CY3B6, 10-□Z



#### CY3B15 to 40-□Z



#### **Component Parts**

No.	Description
1	Piston seal
2	Wear ring A
3	Wear ring B
4	Lube-retainer B
5	Cylinder tube gasket

#### Seal Kit/Part Nos.

ocai Kibi ait iv	03.	
Bore size [mm]	Part no.	Contents
6	CY3B6-Z-PS	① (2 pcs.), ② (4 pcs.), ③ (2 pcs.), ⑤ (2 pcs.)
10	CY3B10-Z-PS	① (1 pc.), ③ (2 pcs.), ④ (2 pcs.), ⑤ (2 pcs.)
15	CY3B15-Z-PS	① (1 pc.), ② (4 pcs.), ③ (2 pcs.), ④ (2 pcs.)
20	CY3B20-Z-PS	
25	CY3B25-Z-PS	① (1 pc.), ② (2 pcs.), ③ (2 pcs.), ④ (2 pcs.)
32	CY3B32-Z-PS	(1 pc.), ② (2 pcs.), ③ (2 pcs.), ④ (2 pcs.)
40	CY3B40-Z-PS	

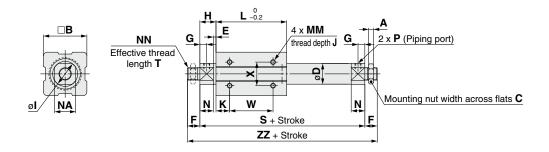
- \* As sizes ø50 and ø63 cannot be disassembled, the seal kit cannot be replaced.
- \* The seal kit includes a grease pack (10 g).
  Order with the following part number when only the grease pack is required.
  Grease pack part number: GR-S-010
- $\ast\,$  For replacement of the ø10 wear ring A, please contact SMC.



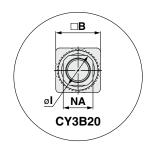
# Magnetically Coupled Rodless Cylinder Basic Type CY3B Series

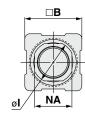
#### **Dimensions**

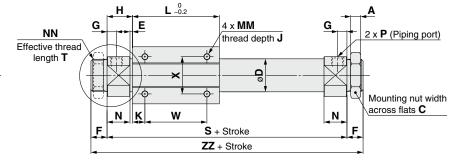
#### **CY3B6 to 15-**□**Z**



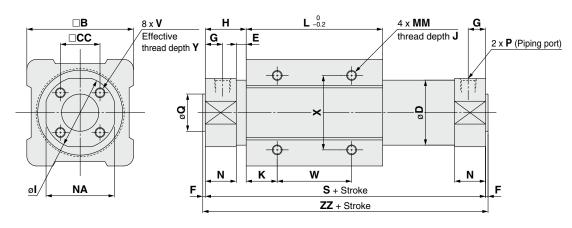
#### CY3B20 to 40-□Z







#### CY3B50, 63-□Z

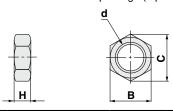


																					[mm]
Model	Α	В	С	CC	D	E	F	G	Н	I	J	K	L	MM	N	NA	NN	Q	S	Т	V
CY3B6	4	17	8	_	7.6	4	8	5	13.5	11.9	4.5	5	35	M3 x 0.5	9.5	10	M6 x 1	_	62	6.5	_
CY3B10	4	25	14	_	12	1.5	9	5	12.5	16.9	4.5	4	38	M3 x 0.5	11	14	M10 x 1	_	63	7.5	_
CY3B15	4	35	14	_	16.6	2	10	5.5	13	19.9	6	11	57	M4 x 0.7	11	17	M10 x 1	_	83	8	_
CY3B20	8	36	26	_	21.6	2	13	7.5	20	27.9	6	8	66	M4 x 0.7	18	24	M20 x 1.5	_	106	10	_
CY3B25	8	46	32	_	26.4	2	13	7.5	20.5	33.4	8	10	70	M5 x 0.8	18.5	30	M26 x 1.5	_	111	10	_
CY3B32	8	60	32	_	33.6	2	16	8	22	39.9	8	15	80	M6 x 1	20	36	M26 x 1.5	_	124	13	_
CY3B40	10	70	41	_	41.6	3	16	11	29	49.9	10	16	92	M6 x 1	26	46	M32 x 2	_	150	13	_
CY3B50		86	_	32	52.4	8	2	14	33	58.2	12	25	110	M8 x 1.25	25	55	_	30 -0.007	176	_	M8 x 1.25
CY3B63		100		38	65.4	8	2	14	33	72.2	12	26	122	M8 x 1.25	25	69	_	32 -0.007	188	_	M10 x 1.5

Model	w	х	Υ	ZZ	P	(Piping por	t)
Model	VV	^	ı		Nil	TN	TF
CY3B6	25	10	_	78	M3 x 0.5	_	_
CY3B10	30	16	_	81	M5 x 0.8	_	_
CY3B15	35	19	_	103	M5 x 0.8	_	_
CY3B20	50	25	_	132	Rc1/8	NPT1/8	G1/8
CY3B25	50	30	_	137	Rc1/8	NPT1/8	G1/8
CY3B32	50	40	_	156	Rc1/8	NPT1/8	G1/8
CY3B40	60	40	_	182	Rc1/4	NPT1/4	G1/4
CY3B50	60	60	16	180	Rc1/4	NPT1/4	G1/4
CY3B63	70	70	16	192	Rc1/4	NPT1/4	G1/4

<sup>\*</sup> Mounting nuts can be screwed on only for the effective thread length of the head cover (T dimension). When mounting a cylinder, consider the thickness of flange, etc.

#### Mounting Nut: Included in the package (2 pcs.)



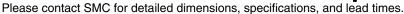
Part no.	Applicable bore size [mm]	d	Н	В	С
SNJ-006B	6	M6 x 1.0	4	8	9.2
SNJ-016B	10, 15	M10 x 1.0	4	14	16.2
SN-020B	20	M20 x 1.5	8	26	30
SN-032B	25, 32	M26 x 1.5	8	32	37
SN-040B	40	M32 x 2.0	10	41	47.3

 $<sup>\</sup>ast\,$  Mounting nuts are not available for ø50 and ø63.



# CY3B Series

# **Made to Order: Individual Specifications 1**





#### **Applicable Series**

No.	Symbol	Specifications/Description	Bore size [mm]
1	-X116	Hydro specifications	ø25 to ø63
2	-X132	Air supply port relocated in axial direction	ø6 to ø63
3	-X160	High speed specifications	ø20 to ø63
4	-X168	Helical insert thread specifications	ø20 to ø63
5	-X206	Added mounting tap positions for slider	ø6 to ø63
6	-X210	Non-lubricated exterior specifications	ø6 to ø63
7	-X322	Outside of cylinder tube with hard chrome plated	ø15 to ø63
8	-X324	Non-lubricated exterior specifications (with dust seal)	ø10 to ø63

# 1 Hydro Specifications

Symbol

-X116

This type is applicable for precision constant speed feed, intermediate stop and skip feed.

CY3B Bore size Port thread type - Stroke Z - X116

Hydro specifications

#### **Specifications**

Applicable bore size	ø25 to ø63
Fluid	Turbine oil
Piston speed	15 to 300 mm/s

<sup>\*</sup> The applicable strokes and dimensions are the same as those of the standard product.

# 2 Air Supply Port Relocated in Axial Direction

Symbol

-X132

CY3B Bore size Port thread type - Stroke Z - X132

**Specifications** 

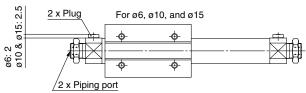
Applicable bore size Ø6 to Ø63

\* The applicable strokes are the same as those of the standard product.

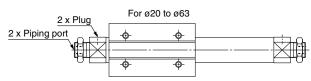
\* All dimensions excluding the changed parts are the same as those of the standard product

The air supply port has been changed to an axial position on the head cover.

#### **Dimensions** (Dimensions other than those shown below are the same as those of the standard type.)



\* The port thread size is the same as that of the standard product.



\* The port thread size is the same as that of the standard product.

# Made to Order: Individual Specifications CY3B Series

**Symbol** 3 High Speed Specifications -X160 CY3B Bore size Port thread type -X160

This makes a high speed piston drive of 1500 mm/s possible (without load), but it is not applicable for all conditions. Contact SMC for the operating conditions, etc.

High speed specifications

#### **Specifications**

Applicable bore size	ø20 to ø63

- When operating this cylinder at a speed which exceeds the range of the standard product
- (Max. 500 mm/s), be sure to install a shock absorber, etc.

  The piston speed may vary depending on the operating conditions. For details, contact
- SMC or your nearest sales representative.

  When operated continuously, the speed is likely to decrease over time due to decreased sliding part lubrication, wear of the sliding parts, and environmental factors, so be sure to re-grease the product regularly.
- The applicable strokes and dimensions are the same as those of the standard product.

Symbol 4 Helical Insert Thread Specifications -X168 CY3B Bore size Port thread type Stroke -X168

Helical insert thread specifications

A product with a helical insert thread that allows for increased mounting screw strength

#### **Specifications**

Applicable bore size	ø20 to ø63

\* The applicable strokes and dimensions are the same as those of the standard product.

**Symbol 5** Added Mounting Tap Positions for Slider -X206



Added mounting tap positions for slider

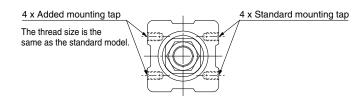
Mounting taps have been added on the surface opposite the standard positions.

#### **Specifications**

|--|

- The applicable strokes are the same as those of the standard product.
- All dimensions excluding the changed parts are the same as those of the standard product

**Dimensions** (Dimensions other than those shown below are the same as those of the standard type.)



Symbol 6 Non-lubricated Exterior Specifications -X210

CY3B Bore size Port thread type Stroke Z

#### Non-lubricated exterior specifications

No grease is applied to the external surface of the cylinder. It is recommended to use this type in a special environment where standard product causes lubrication failure.

Contact SMC if rust or foreign matter prevention measures are required, as we need to consider such measures on an individual basis.

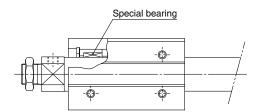
Consider installing a protective cover if the product is used in an environment where foreign matter such as paper powder might be caught in the sliding parts of the cylinder.

#### **Specifications**

Applicable bore size	ø6 to ø63

The applicable strokes and dimensions are the same as those of the standard product.

#### Construction



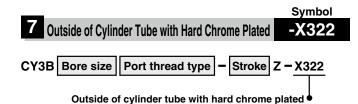


# CY3B Series

# Made to Order: Individual Specifications 2

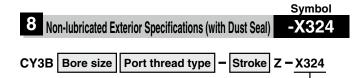
Please contact SMC for detailed dimensions, specifications, and lead times.





The cylinder tube outer circumference is plated with hard chrome, which further reduces bearing abrasion.

\* The maximum stroke is 3500 st, or the maximum stroke for the standard type.



No grease is applied to the external surface of the cylinder.

It is recommended to use this type in a special environment where standard product causes lubrication failure.

Non-lubricated exterior specifications (with dust seal)

A felt dust seal is mounted to the external sliding part of the cylinder tube. Contact SMC if rust prevention measures are required, as we need to consider such measures on an individual basis.

 Although a felt dust seal is installed, foreign matter might be caught in the sliding parts of the cylinder. In that instance, consider installing a protective cover.

#### **Specifications**

Applicable bore size	ø15 to ø63
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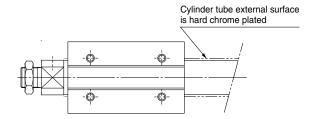
\* The dimensions are the same as those of the standard product

#### **Specifications**

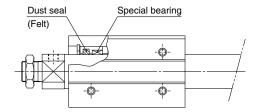
_	
Applicable bore size	ø10 to ø63

\* The applicable strokes and dimensions are the same as those of the standard product.

#### Construction



#### Construction







# CY3B Series Specific Product Precautions

Be sure to read this before handling the products. Refer to the back cover for safety instructions. For actuator and auto switch precautions, refer to the "Handling Precautions for SMC Products" and the "Operation Manual" on the SMC website: https://www.smcworld.com

#### Handling

### **⚠** Warning

 Pay attention to the space between the head cover and the body.

Take sufficient care to avoid getting your hands or fingers caught when the cylinder is operated.

2. Do not apply a load to a cylinder which is greater than the allowable value stated in the Model Selection.

Applying an improper load may cause malfunctions.

3. Do not use the cylinder in an environment where the cylinder is exposed to moisture, adhesive foreign matter, dust, or liquid such as water or cutting fluid. If the cylinder is used in an environment where the lubrication of the cylinder sliding parts is compromised, please contact SMC.

4. When applying grease to the cylinder, use the grease that has already been applied to the product. Refer to page 7 for the grease pack.

#### Mounting

#### **↑** Caution

 Take care to avoid nicks or other damage on the outside surface of the cylinder tube.

This can lead to damage of the wear ring and Lube-retainer, which in turn can cause malfunctions.

2. Pay attention to any connections with any other axis.

As the external slider rotates, pay attention not to obstruct the floating at the time of connection with another axis.

Do not operate with the magnetic coupling out of position.

In case the magnetic coupling is out of position, push the external slider back into the correct position by hand at the end of the stroke (or correct the piston slider with air pressure).

4. Be sure that both end covers are secured to the mounting surface before operating the cylinder.

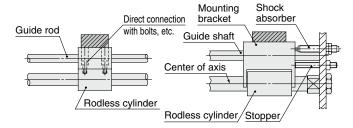
Avoid operation with the external slider secured to the surface.

#### Mounting

## **⚠** Caution

5. Do not apply a lateral load to the external slider.

When a load is mounted directly to the cylinder, variations in the alignment of each shaft center cannot be assimilated, which results in the generation of a lateral load that can cause malfunctions. (Fig. 1) The cylinder should be operated using a connection method which allows for assimilation of shaft alignment variations and deflection due to the cylinder's self-weight. A drawing of a recommended mounting is shown in Fig. 2.



Variations in the load and cylinder shaft alignment cannot be assimilated, resulting in malfunction.

Shaft alignment variations are assimilated by providing clearance for the mounting bracket and cylinder. Moreover, the mounting bracket is extended above the cylinder shaft center, so that the cylinder is not subjected to moment.

Provide clearance so that the cylinder is able to operate smoothly within the min. operating pressure range for a full stroke.

Fig. 1. Incorrect mounting

Fig. 2. Recommended mounting

Careful alignment is necessary when connecting to a load having an external guide mechanism.

As the stroke becomes longer, variations in the center axis become larger. Consider using a connection method (floating mechanism) that is able to absorb these variations.

7. Use caution regarding the allowable load mass when operating in a vertical direction.

When using the cylinder in the vertical direction, be sure to use it with a load equivalent to or lower than the allowable load weight (reference value on page 3). If a load exceeding the allowable values is applied, the magnetic coupling will be detached and the cylinder will drop. When using the cylinder, check the use conditions (pressure and load).

#### **Disassembly and Maintenance**

# \land Warning

 When disassembling the cylinder, be sure to carefully handle it. The adsorption force of the magnet is very strong.

Handle with caution when removing the external slider and piston slider from the cylinder tube for maintenance, etc. For details, refer to the Operation Manual.



# **⚠** Safety Instructions

These safety instructions are intended to prevent hazardous situations and/or equipment damage. These instructions indicate the level of potential hazard with the labels of "Caution," "Warning" or "Danger." They are all important notes for safety and must be followed in addition to International Standards (ISO/IEC)\*1), and other safety regulations.

Caution: Caution indicates a hazard with a low level of risk which, If not avoided, could result in minor or moderate injury.

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★ Warning: Warning indicates a hazard with a medium level of risk which, if not avoided, could result in death or serious injury.

Danger indicates a hazard with a high level of risk which, ⚠ Danger: Danger indicates a nazaru wiun a nigin level on the first avoided, will result in death or serious injury.

\*1) ISO 4414: Pneumatic fluid power - General rules relating to systems.

ISO 4413: Hydraulic fluid power – General rules relating to systems. IEC 60204-1: Safety of machinery - Electrical equipment of machines.

(Part 1: General requirements)

ISO 10218-1: Manipulating industrial robots - Safety.

#### **⚠Warning**

1. The compatibility of the product is the responsibility of the person who designs the equipment or decides its specifications.

Since the product specified here is used under various operating conditions, its compatibility with specific equipment must be decided by the person who designs the equipment or decides its specifications based on necessary analysis and test results. The expected performance and safety assurance of the equipment will be the responsibility of the person who has determined its compatibility with the product. This person should also continuously review all specifications of the product referring to its latest catalog information, with a view to giving due consideration to any possibility of equipment failure when configuring the equipment.

2. Only personnel with appropriate training should operate machinery and equipment.

The product specified here may become unsafe if handled incorrectly. The assembly, operation and maintenance of machines or equipment including our products must be performed by an operator who is appropriately trained and experienced.

3. Do not service or attempt to remove product and machinery/ equipment until safety is confirmed.

- 1. The inspection and maintenance of machinery/equipment should only be performed after measures to prevent falling or runaway of the driven objects have been confirmed.
- 2. When the product is to be removed, confirm that the safety measures as mentioned above are implemented and the power from any appropriate source is cut, and read and understand the specific product precautions of all relevant products carefully.
- 3. Before machinery/equipment is restarted, take measures to prevent unexpected operation and malfunction.

4. Contact SMC beforehand and take special consideration of safety measures if the product is to be used in any of the following conditions.

- 1. Conditions and environments outside of the given specifications, or use outdoors or in a place exposed to direct sunlight.
- 2. Installation on equipment in conjunction with atomic energy, railways, air navigation, space, shipping, vehicles, military, medical treatment, combustion and recreation, or equipment in contact with food and beverages, emergency stop circuits, clutch and brake circuits in press applications, safety equipment or other applications unsuitable for the standard specifications described in the product catalog.
- 3. An application which could have negative effects on people, property, or animals requiring special safety analysis.
- 4. Use in an interlock circuit, which requires the provision of double interlock for possible failure by using a mechanical protective function, and periodical checks to confirm proper operation.

#### **⚠** Caution

1. The product is provided for use in manufacturing industries.

The product herein described is basically provided for peaceful use in manufacturing industries.

If considering using the product in other industries, consult SMC beforehand and exchange specifications or a contract if necessary. If anything is unclear, contact your nearest sales branch.

#### Limited warranty and Disclaimer/ **Compliance Requirements**

The product used is subject to the following "Limited warranty and Disclaimer" and "Compliance Requirements".

Read and accept them before using the product.

#### **Limited warranty and Disclaimer**

- 1. The warranty period of the product is 1 year in service or 1.5 years after the product is delivered, whichever is first.\*2) Also, the product may have specified durability, running distance or
  - replacement parts. Please consult your nearest sales branch.
- 2. For any failure or damage reported within the warranty period which is clearly our responsibility, a replacement product or necessary parts will be provided. This limited warranty applies only to our product independently, and not to any other damage incurred due to the failure of the product.
- 3. Prior to using SMC products, please read and understand the warranty terms and disclaimers noted in the specified catalog for the particular products.
  - 2) Vacuum pads are excluded from this 1 year warranty.

A vacuum pad is a consumable part, so it is warranted for a year after it is delivered.

Also, even within the warranty period, the wear of a product due to the use of the vacuum pad or failure due to the deterioration of rubber material are not covered by the limited warranty.

#### Compliance Requirements

- 1. The use of SMC products with production equipment for the manufacture of weapons of mass destruction (WMD) or any other weapon is strictly prohibited.
- 2. The exports of SMC products or technology from one country to another are governed by the relevant security laws and regulations of the countries involved in the transaction. Prior to the shipment of a SMC product to another country, assure that all local rules governing that export are known and followed.

#### **⚠** Caution

SMC products are not intended for use as instruments for legal metrology.

Measurement instruments that SMC manufactures or sells have not been qualified by type approval tests relevant to the metrology (measurement) laws of each country. Therefore, SMC products cannot be used for business or certification ordained by the metrology (measurement) laws of each country.

↑ Safety Instructions Be sure to read the "Handling Precautions for SMC Products" (M-E03-3) and "Operation Manual" before use.

# **SMC** Corporation

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